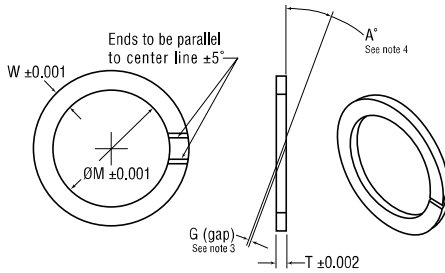




Back-Up Rings

Single Turn, Rod

(AS5860)



- Notes:
1. All dimensions are in inches
 2. Surfaces shall be smooth and free from irregularities. Edges shall be clear and sharp.
 3. Scarf cut: Placing Back-Up Ring over mandrel of $\text{ØM} \pm 0.001$ scarf cut gap shall not exceed dimension G and no overlap of the scarf ends is permitted beyond dimension T .
 4. Direction of scarf cut is optional.
 5. For use in standard grooves conforming to AS5857

DASH NO.	ØM	T	W	G	A
-004	0.076				35°-39°
-005	0.108				32°-36°
-006	0.123				29°-33°
-007	0.154				24°-27°
-008	0.185				
-009	0.217				
-010	0.248				
-011	0.310				
-012	0.373				
-013	0.435				
-014	0.498				
-015	0.560	0.054	0.053	0.005 0.000	
-016	0.623				19°-22°
-017	0.685				
-018	0.748				
-019	0.810				
-020	0.873				
-021	0.935				
-022	0.998				
-023	1.060				
-024	1.123				
-025	1.185				

DASH NO.	ØM	T	W	G	A
-026	1.248				
-027	1.311	0.054	0.053	0.005 0.000	19°-22°
-028	1.374				
-104	0.123				31°-35°
-105	0.154				26°-29°
-106	0.185				23°-26°
-107	0.217				
-108	0.248				
-109	0.310				
-110	0.373				
-111	0.435				
-112	0.498				
-113	0.560	0.058	0.081	0.006 0.000	19°-22°
-114	0.623				
-115	0.685				
-116	0.748				
-117	0.810				
-118	0.873				
-119	0.935				
-120	0.998				
-121	1.060				
-122	1.123				

Back-Up Rings

Single Turn, Rod

DASH NO.	ØM	T	W	G	A	DASH NO.	ØM	T	W	G	A
-123	1.185					-228	2.248				
-124	1.248					-229	2.373	0.062	0.112	0.006 0.000	12°-15°
-125	1.311					-230	2.498				
-126	1.374					-325	1.498				
-127	1.437					-326	1.623				
-128	1.501					-327	1.748				
-129	1.563					-328	1.873				
-130	1.627				19°-22°	-329	1.998				
-131	1.689	0.058	0.081			-330	2.123				19°-22°
-132	1.753					-331	2.248				
-133	1.816					-332	2.373				
-134	1.879					-333	2.498				
-135	1.943					-334	2.624				
-136	2.005					-335	2.748				
-137	2.069					-338	2.873				
-138	2.123				12°-15°	-337	2.997	0.088	0.173	0.007 0.000	
-139	2.185					-338	3.122				
-210	0.748			0.006 0.000		-339	3.247				
-211	0.810					-340	3.372				
-212	0.873					-341	3.497				
-213	0.935					-342	3.622				
-214	0.998					-343	3.747				
-215	1.060					-344	3.872				
-216	1.123				19°-22°	-345	3.997				
-217	1.185					-346	4.122				
-218	1.248					-347	4.247				
-219	1.310	0.062	0.112			-348	4.373				
-220	1.373					-349	4.499				
-221	1.435					-425	4.497				
-222	1.499					-426	4.622				
-223	1.623					-427	4.747				
-224	1.748					-428	4.872	0.128	0.228	0.008 0.000	
-225	1.873				12°-15°	-429	4.997				
-226	1.998					-430	5.122				
-227	2.123					-431	5.247				

Back-Up Rings

Single Turn, Rod

DASH NO.	ØM	T	W	G	A	DASH NO.	ØM	T	W	G	A
-432	5.372					-435	5.747				
-433	5.497	0.128	0.228	0.008 0.000	12°-15°	-436	5.872	0.128	0.228	0.008 0.000	12°-15°
-434	5.622					-437	5.997				



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