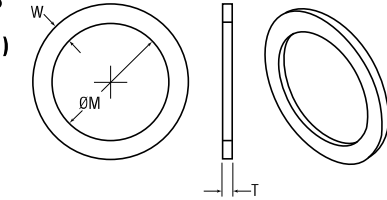


## Back-Up Rings

Solid, Heavy Duty

(BACR12BP



All dimensions in inches

**Notes:**

1. All dimensions in inches.
2. This part dimensionally equivalent to Boeing SCD BAC R12 BP. If ordered under the Boeing part number, it will be supplied to BMS 8-121, Type I, Class I, Grade B. If ordered under TF-456, it will be supplied in TFE per AMS 3660/3656.
3. Dash numbers correspond to those of AS-568 numbering system.
4. This part is designed for use in glands per MIL-P-5514C thru F.

DASH NO.	ØM	ToL.	T	W	DASH NO.	ØM	ToL.	T	W	DASH NO.	ØM	ToL.	T	W
-012	0.375	±0.001			-120	1.005				-147	2.692			
-013	0.440				-121	1.067				-148	2.754			
-014	0.503	±0.002	0.058	0.054	-122	1.130	±0.002			-149	2.817	±0.002		
-015	0.565				-123	1.192				-210	0.750			
-016	0.628				-124	1.255				-211	0.812			
-017	0.690				-125	1.317				-212	0.875			
-018	0.753				-126	1.382				-213	0.937			
-019	0.815				-127	1.444				-214	1.000			
-020	0.883				-128	1.507				-215	1.062			
-021	0.945				-129	1.566				-216	1.125			
-022	1.008				-130	1.629				-217	1.187			
-023	1.070				-131	1.691				-218	1.250			
-024	1.133	-132	1.754	-219	1.312									
-025	1.195	-133	1.816	-220	1.375									
-026	1.258	-134	1.879	-221	1.437	0.064	0.120							
-027	1.320	-135	1.942	-222	1.500									
-028	1.383	-136	2.004	-223	1.627	±0.003								
-110	0.375	-137	2.067	-224	1.752									
-111	0.437	-138	2.129	-225	1.877									
-112	0.500	-139	2.192	-226	2.002									
-113	0.562	-140	2.254	-227	2.127									
-114	0.625	-141	2.317	-228	2.252									
-115	0.687	-142	2.379	-229	2.377									
-116	0.750	-143	2.442	-230	2.502									
-117	0.817	-144	2.504	-231	2.627									
-118	0.880	-145	2.567	-232	2.752									
-119	0.942	-146	2.629	-233	2.877									

# Back-Up Rings

Solid, Heavy Duty

DASH NO.	ØM	Tol.	T	W	DASH NO.	ØM	Tol.	T	W	DASH NO.	ØM	Tol.	T	W
-234	3.002				-268	8.502				-427	4.749			
-235	3.127				-269	8.752				-428	4.874	±0.005		
-236	3.252				-270	9.002				-429	4.999			
-237	3.377				-271	9.252	±0.008	0.064	0.120	-430	5.124			
-238	3.502	±0.004			-272	9.502		0.060	0.118	-431	5.249			
-239	3.627				-273	9.752				-432	5.374			
-240	3.752				-274	10.002				-433	5.499			
-241	3.877				-325	1.500				-434	5.624	±0.006		
-242	4.002				-326	1.625	±0.002			-435	5.749			
-243	4.127				-327	1.750				-436	5.874			
-244	4.252				-328	1.875				-437	5.999			
-245	4.377				-329	2.000				-438	6.249			
-246	4.502	±0.005			-330	2.125				-439	6.499			
-247	4.627				-331	2.250				-440	6.749			
-248	4.752				-332	2.375	±0.003			-441	6.999			
-249	4.877				-333	2.500				-442	7.249			
-250	5.002		0.064	0.120	-334	2.625				-443	7.499		0.122	0.237
-251	5.127		0.060	0.118	-335	2.750				-444	7.749	±0.008	0.118	0.235
-252	5.252				-336	2.875				-445	7.999			
-253	5.377				-337	2.999		0.092	0.184	-446	8.499			
-254	5.502				-338	3.124		0.088	0.182	-447	8.999			
-255	5.627	±0.006			-339	3.249				-448	9.499			
-256	5.752				-340	3.374				-449	9.999			
-257	5.877				-341	3.499	±0.004			-450	10.499			
-258	6.002				-342	3.624				-451	10.999			
-259	6.252				-343	3.749				-452	11.499			
-260	6.502				-344	3.874				-453	11.999			
-261	6.752				-345	3.999				-454	12.499			
-262	7.002				-346	4.124				-455	12.999	±0.010		
-263	7.252				-347	4.249	±0.005			-456	13.499			
-264	7.502	±0.008			-348	4.374				-457	13.999			
-265	7.752				-349	4.499				-458	14.499			
-266	8.002				-425	4.499		0.122	0.237	-459	14.999			
-267	8.252				-426	4.624	±0.005	0.118	0.235	-460	15.499			



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