



## LeaderKAM Kammprofile Gasket Style FL

### Kammprofile Gaskets

#### DESCRIPTION

LeaderKAM kammprofile gaskets consist of a metallic core with machined concentric grooves. Both faces are produced with soft sealing layers consisting of either graphite, PTFE or Mica.

#### APPLICATION

(Petro-) Chemical Industry, Steam, On- and Offshore exploration, pipeline systems, pressure vessels, heat exchangers and coolers. LeaderKAM Kammprofile gaskets have proven records in demanding application with heat-exchangers with fluctuating and cycling process conditions.

Superb alternative for metal jacketed gaskets.

#### CHEMICAL COMPATIBILITY

LeaderKAM kammprofile Gaskets are suited for a wide variety of media, e.g. a pH range varying from 0-14. Temperature range from -450 °F up to 850 degrees °F (steam 1200 °F) with graphite layers. Mica layers can withstand temperatures of 1800 °F.

#### DELIVERY OPTIONS

All dimensions in a wide variety of materials are possible. Available for standard and non-standard equipment gaskets. EN10204

3.1 certificates can be delivered on request, as well as NACE MR0175/ISO 15156 conformity statement.

#### TEMPERATURE

Temperature range from -450 °F up to 850 degrees °F (steam 1200 °F) with graphite layers. Mica layers can withstand temperatures of 1800 °F. Application/compatibility guide is available on request.

#### SEALING CHARACTERISTICS

### TECHNICAL DATA

Minimum initial stress [DIN E 2505 part 2] [N/mm <sup>2</sup> ]	15
Maximum initial stress [DIN E 2505 part 2] [N/mm <sup>2</sup> ]	300
M-Value	3
Y- Value [psi]	2900
Gasket required flange roughness [Ra micron]	3,2-6,3
Gasket required flange roughness [RMS]	125-250

### SOFT FILLER MATERIALS

	Identification	Color coding	Temperature Range
	ASME B16.20	ASME B16.20	Degrees C.
Graphite	FG	Gray stripe	- 250 / + 450 (+ 550)
PTFE	PTFE	White stripe	-240 / +260
Ceramic	CER	Light green stripe	- 50 / + 1000
Mica	MICA	Light blue stripe	- 50 / + 900

### METALLIC MATERIALS

	Identification	Color coding	Temperature Range
	ASME B16.20	ASME B16.20	Degrees C.

### METALLIC MATERIALS

Carbon Steel	CRS	Silver	- 25 / + 500
SS304(L)	304(L)	Yellow	- 200 / + 900
SS316(L)	316(L)	Green	- 100 / +550
SS321	321	Turquoise	-200/+550
SS347	347	Blue	-200/+550
Duplex (ASTM A182-F51)	31803	No colour	-60/+300
Avesta 254 SMO (6Mo)	31254	No colour	-100/+550
Carpenter 20 CB3	A20	Black	-100/+500
Nickel 200	NI200	Red	-100/+450
Nickel 201	NI201	Red	-100/+550
Monel® / Alloy 400	MON	Orange	-50/+500
Inconel® / Alloy 600	INC600	Gold	-100/+650
Inconel® / Alloy 625	INC625	Gold	-100/+800
Inconel® / Alloy X-750	INX	No colour	-100/+700
Incoloy® / Alloy 800	IN800	White	-100/+550
Incoloy® / Alloy 825	IN825	White	-200/+800
Hasteloy® / Alloy B2	HAST B	Brown	-100/+500
Hasteloy® / Alloy C276	HAST C	Beige	-100/+600
Titanium	TI	Purple	-100/+350
Zirconium	ZIRC	No colour	-50/+900



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